

Net Zero Journey

Case of
Mae Fah Luang Foundation

Thanapong Duangmanee
25 October 2024





Mae Fah Luang Foundation under Royal Patronage



Mae Fah Luang
Art and Cultural Park



Doi Tung
Development Project



Roi Jai Rak
Project



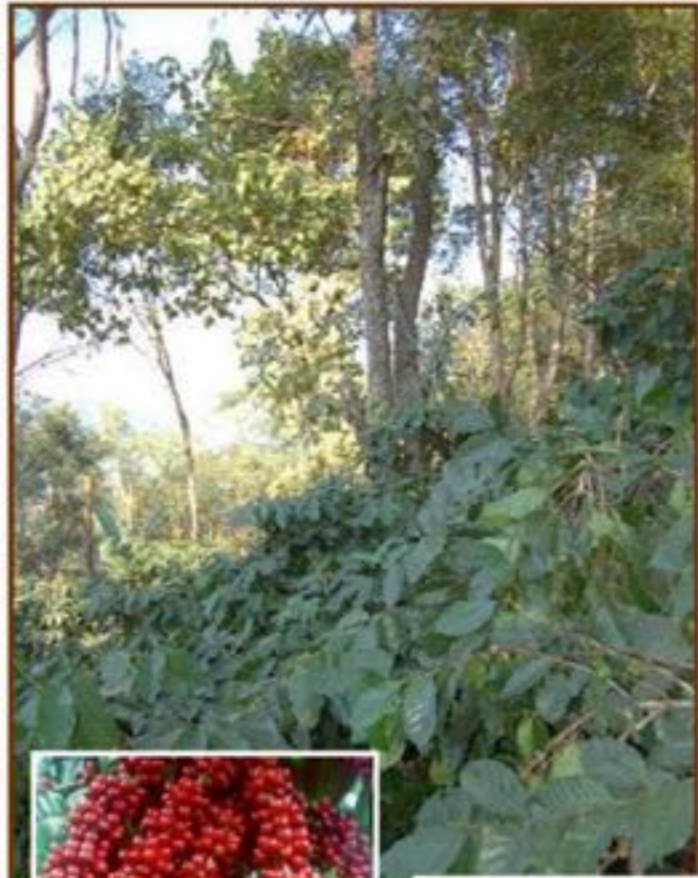
Bangkok Office



Doi Tung in 1988
ดอยตุง พ.ศ. 2531

Doi Tung in 2024
ดอยตุง ปัจจุบัน

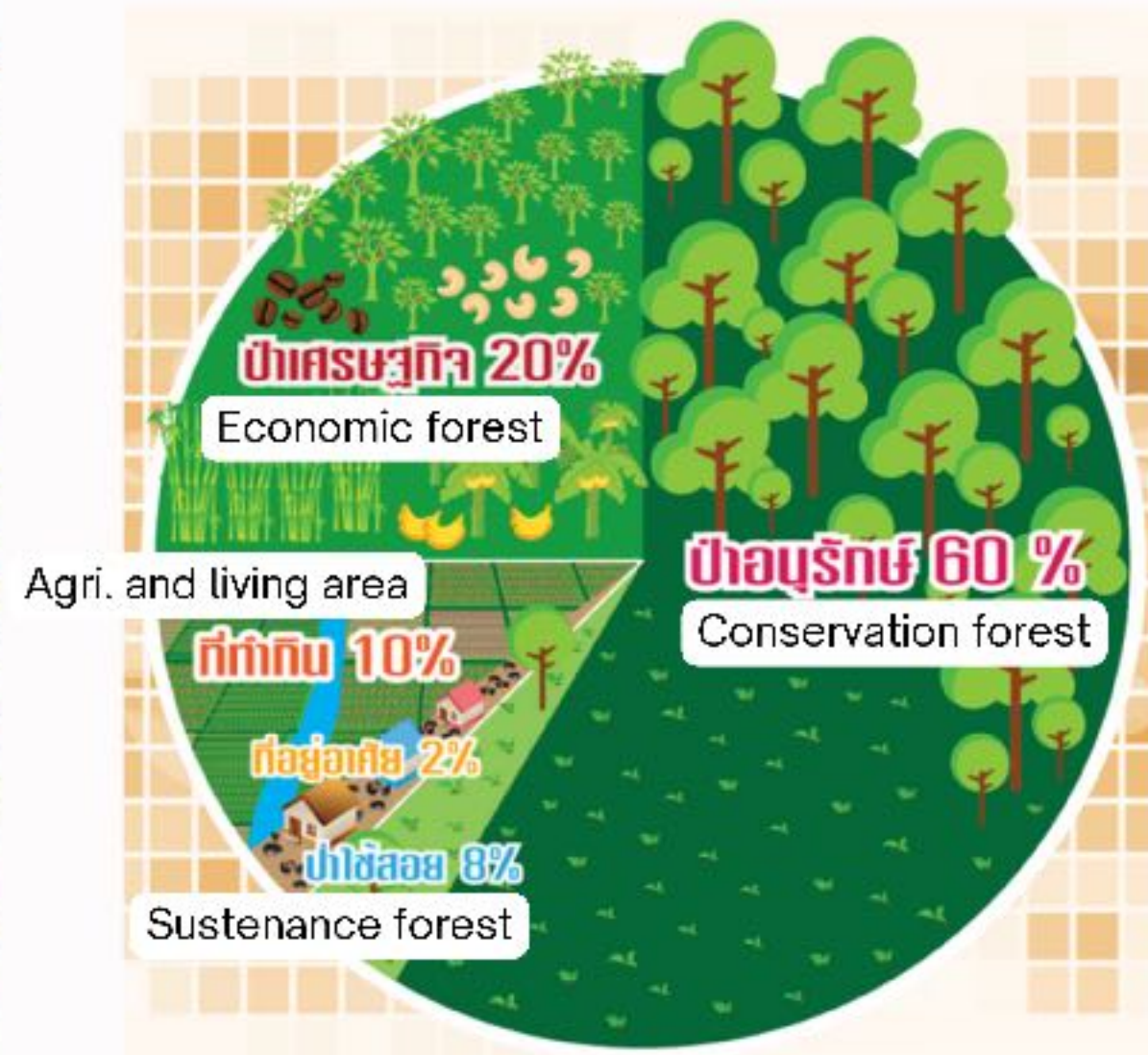
Human and Nature can coexist in harmony



Economic forest



“Doi Tung Model”



Conservation forest



Sustenance forest

Social Business + Environmental Conservation



Food



Café



Handicraft



Tourism



Agriculture

Doi Tung Development Project

Offices, Living areas, Tourism area (museums, gardens, shops), 1 Hotel (DoiTung Lodge), 3 Restaurants, 2 Cafés, 8 Factories (Coffee, Macadamia, Ceramic, Mulberry paper, Dyeing, Weaving, Carpet, and Tissue culture), and 1 Daycare + About 1500 employees + 500-600k of tourists a year



The effect of climate change at Doi Tung





Mission & Activities



- Environmentally Friendly Products
- Circular Economy
- Co-discover/Co-innovate/Co-create



Income
Gap



- People - centered Approach
- Education & Healthcare Development
- Occupational Safety



Moral
Gap



- Restoration of Ecosystem
- Biodiversity Improvement
- Carbon Neutral and Net Zero
- Zero-Waste-to-Landfill



Resource
Gap

TARGET: REDUCE "3 GAPS"

Circular Economy at MFLF

Biological cycles



Electricity (PEA + Solar cell)
LPG
Raw material
Packaging

Farmers
Suppliers

Dol Tung handicraft
factories

Cafe DolTung /
DolTung Life Style

Consumers

Waste-to-energy
Hazardous waste management company

Technical cycles



Renewable Energy at MFLF



Bangkok office 61.56 kW
Reduce GHG 36 tCO₂/y
259,000 baht/y



Agri. dept. 38.8 kW
Reduce GHG 22 tCO₂/y
156,000 baht/y



Museum 102.75 kW
Reduce GHG 62 tCO₂/y
437,000 baht/y



Gasifier using bamboo charcoal
Reduce LPG 2,200 kg/y GHG 6 tCO₂/y
46,200 baht/y



Biomass burner using macadamia shell
Reduce GHG 60 tCO₂/y
500,000 baht/y



Biogas from coffee wastewater
Reduce LPG 20,000 kg/y GHG 54 tCO₂/y
400,000 baht/y



Biodiesel from waste cooking oil
Reduce diesel 420 L/y GHG 1 tCO₂/y
15,000 baht/y



Energy Conservation at MFLF



Hot water from A/C condensing unit



Hot water from Heat pump



Hot air from Heat pump



Maintenance frequently



VRF A/C system



Zoning of light switches



IE 3 motor replacement



Invest in human capital

Water Conservation at MFLF



Reused for irrigation
Bangkok office



Wastewater decolorization



Reused for floor cleaning



Reused for Macadamia
plantation



Reuse for irrigation
(Doi Tung Lodge - Hotel)



Reused for irrigation
(Factories)



Reused for irrigation
Cultural park



Water quality monitoring at
Doi Tung communities

Zero-waste-to-landfill since 2018

6 Types of waste (143 t/y)



Offices, 6%



Kitchen, 33%



Tourism, 56%



Factories, 5%



Recycling



Feed



Washing



Authorized company



Incineration



RDF

Circular Economy Products



Keychains from waste

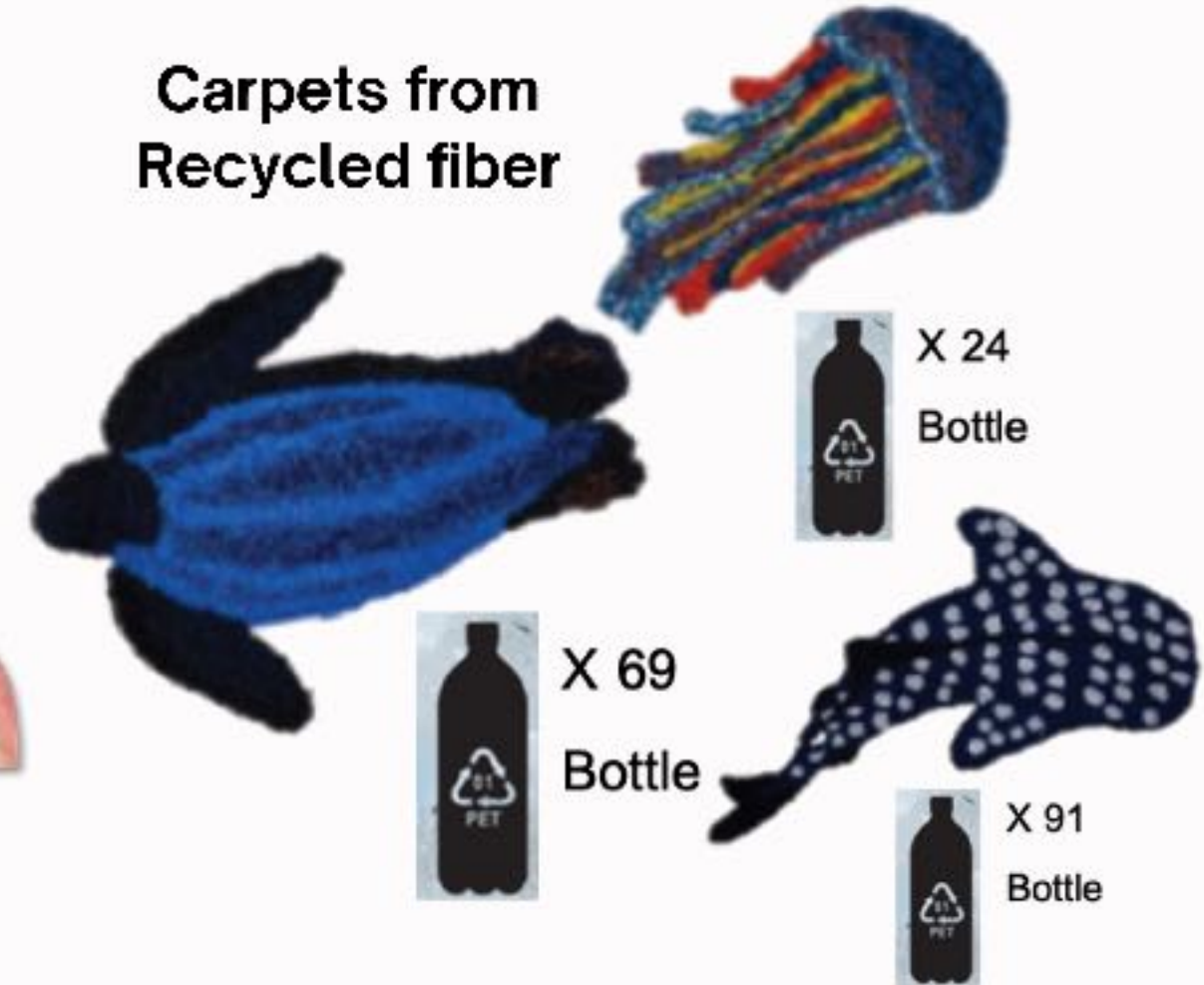


Natural dye products



Magnets from bottle caps

Carpets from Recycled fiber



Paper boxes from Coffee cup



Carbon Neutrality can be achieved

1) Find GHG emission inventory



11,707 tCO₂e/year

Carbon Footprint for Organization (CFO)

Scope 1: Direct

Fuel
Transportation
Production
Fertilizer
Refrigeration
Extinguisher
Wastewater treatment

Scope 2: Indirect

Electricity

Scope 3: Indirect

Purchase goods and services

2) GHG Reduction activities 3) Offsetting

Already reduce approx. 500 tCO₂e/year

Methods:

Policies

Set target / Eco-efficiency

ISO 14001 / Green Industry

Green Office (5S) / Green hotel

Energy and Environmental conservation:

Change behavior

Equipment change

Heat pump

Zero-waste-to-landfill

Food waste reduction

Renewable energy:

Solar cell

Biomass / Biogas/ Syngas

Biodiesel



Doi Tung carbon credit
419,513 tCO₂e

Thailand Voluntary
Emission Reduction
(T-VER)



11,707 tCO₂e/year

-11,707 tCO₂e/year



Carbon Neutral
Organization



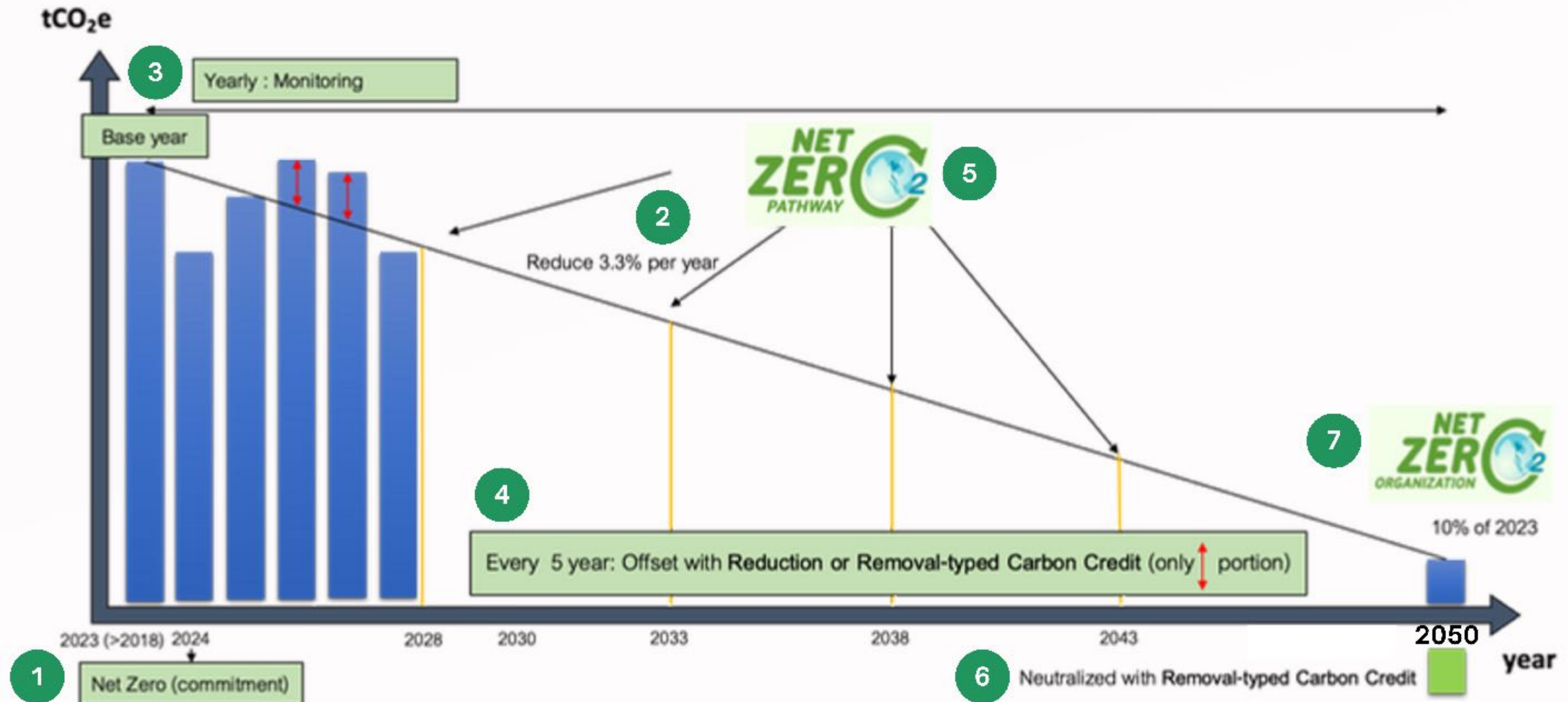
Criteria for TGO Net Zero program



What to commit

Year	2026-2030	2031-2040	2041-2050
SCOPE 1+2	GHG reduction plan to over >95% of GHG Scope 1+2		
SCOPE 3	Plan to reduce GHG Scope 3 that is significant	Plan to reduce GHG >67% of all Scope 3	Plan to reduce GHG >90% of all Scope 3

How to become Net Zero organization?



33 Organizations already committed

Energy



Construction



Auto & Auto Parts



Bank



Apparel



Gov.



Food & Beverage



Healthcare



Real Estate & Hospitality



Electronic



Agri



TPN Food Packaging
COMMITTED TO EXCELLENCE

HAADTHIP

Thai Coconut
Thai Coconut Public Company Limited



มูลนิธิแม่ฟ้าหลวง ในพระบรมราชูปถัมภ์
Mae Fah Luang Foundation under Royal Patronage

Commitment

เป้าหมายการลดก๊าซเรือนกระจกใน 5 ปี

มูลนิธิแม่ฟ้าหลวง ในพระบรมราชูปถัมภ์ มีเป้าหมายในการลดก๊าซเรือนกระจกในขอบเขต
ที่ 1 ขอบเขตที่ 2 และขอบเขตที่ 3 ร้อยละ 17 ภายในปี 2028 เมื่อเทียบกับปีฐาน 2023
(เป้าหมาย 5 ปี) และมุ่งสู่การปล่อยก๊าซเรือนกระจกสุทธิเป็นศูนย์ภายในปี 2050

คำมั่นสัญญาในการลดก๊าซเรือนกระจก

มูลนิธิแม่ฟ้าหลวงฯ มีความมุ่งมั่นในการพัฒนากระบวนการทำงาน การใช้พลังงานและ
ทรัพยากร และลดการปล่อยและเพิ่มการดูดกลับก๊าซเรือนกระจกอย่างต่อเนื่อง เพื่อมุ่ง
สู่การปล่อยก๊าซเรือนกระจกสุทธิเป็นศูนย์ ในปี 2050



KPI for MFLF 2024

An organization that has Net Zero Pathway

1

Conduct
GHG reporting

2

Appoint
GHG committee

3

GHG reduction plan cover 30% of GHG
Scope 1+2 and 3 that is significant

4

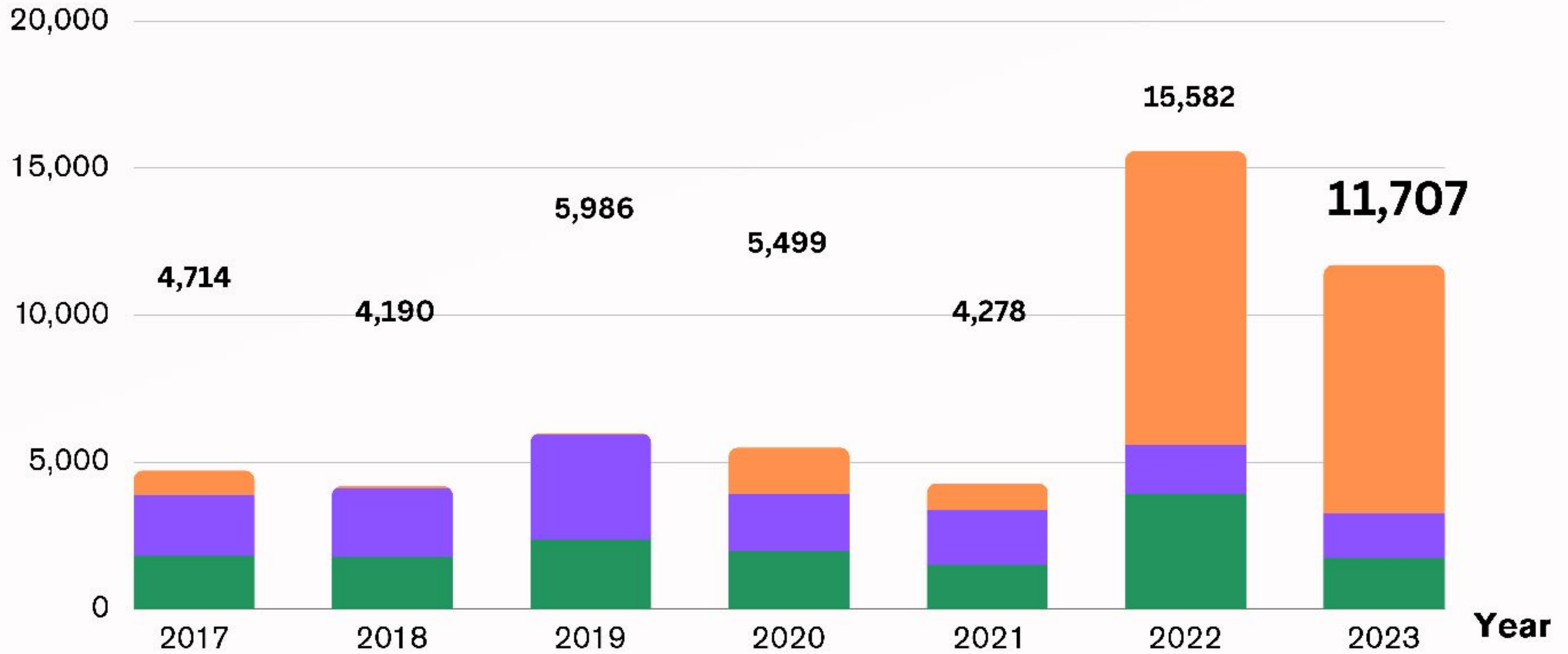
GHG reduction plan cover 50% of GHG
Scope 1+2 and 3 that is significant

5

GHG reduction plan cover 95% of GHG
Scope 1+2 and 3 that is significant and
submit Net Zero commitment letter to TGO

GHG emission from 2017 to 2023

Tons Carbon dioxide equivalent



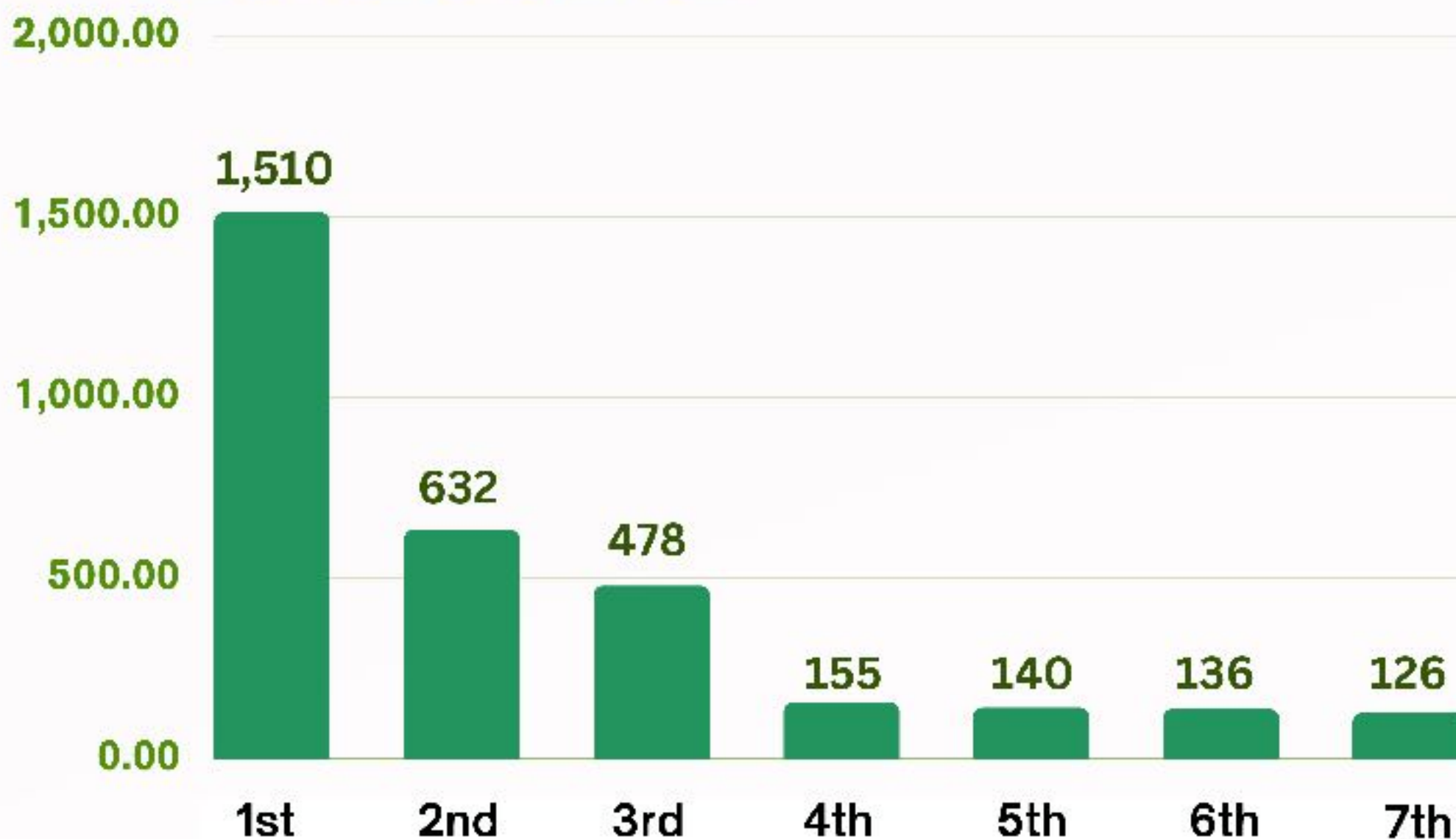
GHG emission from 2023

Tons Carbon dioxide equivalent



7 Top emitters

Tons Carbon dioxide equivalent



1st: Electricity

2nd: Burning of diesel

3rd: Burning of LPG

4th: CH₄ emission from septic tanks

5th: Burning of petrol

6th: Fertilizer use

7th: CH₄ emission from wastewater treatment

Total top 7 added up equal to

98% of GHG Scope 1+2

44% GHG Scope 1+2+3

GHG emission Scope 3

Category	ปริมาณ GHG	Category	ปริมาณ GHG
Purchased goods and services	9,180.81	Downstream transportation and distribution	541.74
Capital goods	12.35	Processing of sold products	1,037.61
Fuel- and energy related activities	521.04	Use of sold products	4,131.71
Upstream transportation and distribution	3.53	End-of-life treatment of sold products	35.41
Waste generated in operations	1.60	Downstream leased assets	x
Business travel	150.46	Franchises	x
Employee commuting	1.48	Investments	x
Upstream leased assets	x	Total	15,617.72

GHG Scope 3 that is significant by MFLF criteria



Category 1: GHG emission of raw material

- Coffee cherry
- Macadamia Nut In Husk
- Coffee green bean

Long-term Low GHG Emission Plan

Electricity

- Behavior change
- Reduce production loss
- Switch to more energy efficient equipment
- Use more renewable energy in operation
- Buy RECs

LPG

- Use Gasification from bamboo charcoal
- Use Biogas from coffee processing wastewater
- Switch to electric equipment

Diesel/Petrol

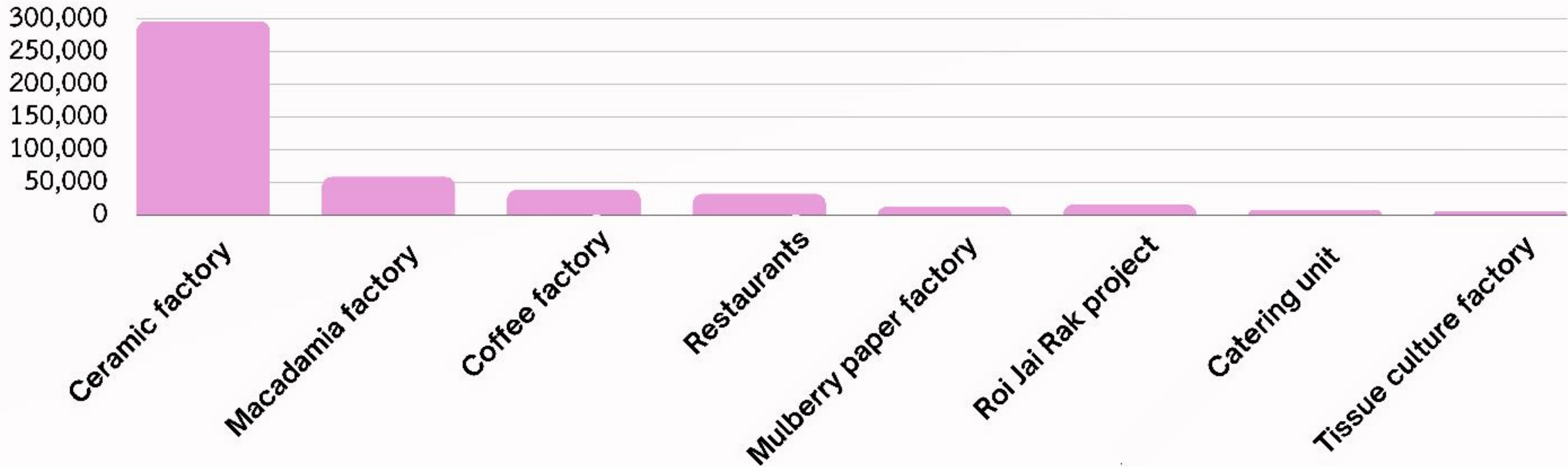
- Drive slower
- Make driving direction plan
- Use appropriate load to a truck
- Switch to EV H2 LPG NG

Fertilizer

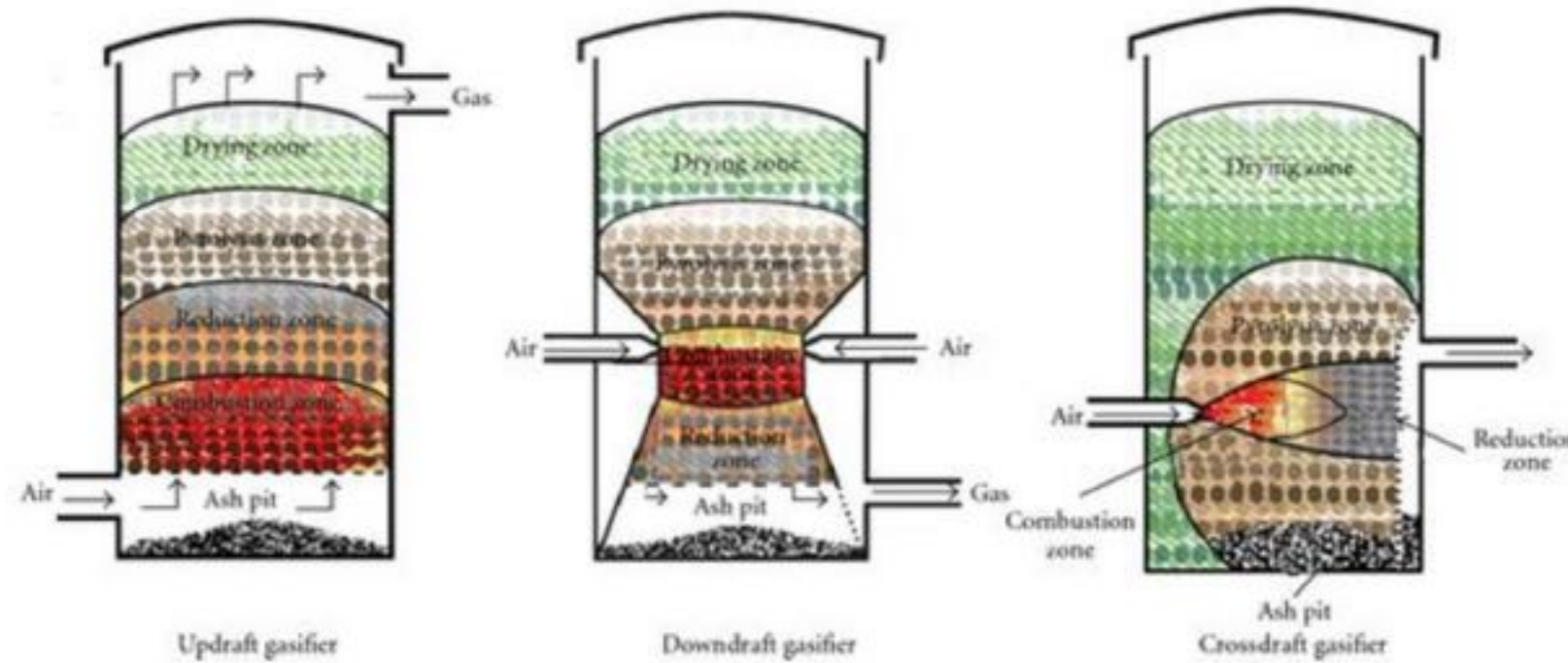
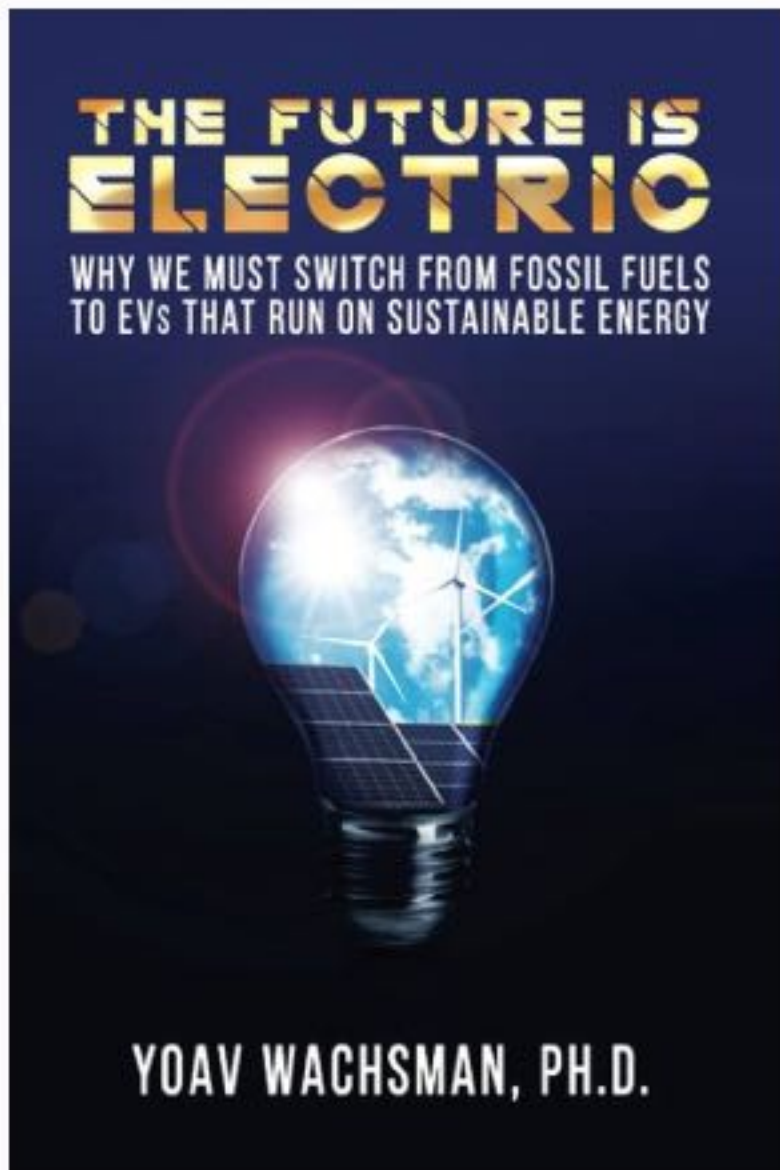
- Customize fertilizer for each plant
- Choose the right amount, time, and place to apply
- Try controlled or slow released fertilizer
- Plant N2 fixer
- Switch to organic

Example: Which dept. use the most LPG?

Tons Carbon dioxide equivalent



8 dept. are accounted for 98% of GHG emission from LPG



Dongyi 10kg 12 kg กาแฟ Roaster Giesen Electric Coffee อบ 15 กก เครื่องชงกาแฟชนิดคั่วกาแฟอุตสาหกรรม...

เข้าชม >

Innovation to reduce LPG use

Ceramic factory

No.	Existing Equipment	LPG use per year (kg)	Sum of kgCO ₂ eq	% of all emission	Replacement Technology	Efficiency to reduce GHG*
1.	4 m3 kiln	33,120	103,116	100%	Electric kiln/ gasifier	90%
2.	10 m3 kiln	23,520	73,227		Electric kiln/ gasifier	90%
3.	1.5 m3 kiln	19,440	60,525		Electric kiln/ gasifier	90%
4.	Mole driers	19,200	59,777		Use Hot air biomass system more	70%

Macadamia factory

No.	Existing Equipment	LPG use per year (kg)	Sum of kgCO ₂ eq	% of all emission	Replacement Technology	Efficiency to reduce GHG*
1.	10 m3 Drying silos	13,137	40,903	100%	Use Hot air biomass system more	70%
2.	Cookie ovens	5,630	17,530		Electric oven	50%

*accounted for GHG emission of electricity

Innovation to reduce LPG use

Coffee factory

No.	Existing Equipment	LPG use per year (kg)	Sum of kgCO ₂ eq	% of all emission	Replacement Technology	Efficiency to reduce GHG
1.	Coffee roasters	6,255	19,473	100%	Electric roasters	50%
2.	Afterburner	6,255	19,473		Electrostatic precep.	50%

Restaurant 1

No.	Existing Equipment	LPG use per year (kg)	Sum of kgCO ₂ eq	% of all emission	Replacement Technology	Efficiency to reduce GHG
1.	Stovetops	5,518	17,179	100%	Induction oven	50%
2.	Egg flying stovetops	Inc.	Inc.			

Restaurant 2

No.	Existing Equipment	LPG use per year (kg)	Sum of kgCO ₂ eq	% of all emission	Replacement Technology	Efficiency to reduce GHG
1.	Stovetops	4,846	15,087	100%	Induction oven	50%
2.	Gas ovens	Inc.	Inc.		Electric oven	50%

*accounted for GHG emission of electricity

Innovation to reduce LPG use

Mulberry paper factory

No.	Existing Equipment	LPG use per year (kg)	Sum of kgCO ₂ eq	% of all emission	Replacement Technology	Efficiency to reduce GHG
1.	200-L Boiling tanks	3,840	11,956	100%	Gasifier	80%
2.	Hot plate driers	Inc.	Inc.		Use Hot water biomass system more	90%

Roi Jai Rak project

No.	Existing Equipment	LPG use per year (kg)	Sum of kgCO ₂ eq	% of all emission	Replacement Technology	Efficiency to reduce GHG
1.	Stovetops	2,392	7,447	100%	Induction oven	50%
2.	Gas burner	151	471		To be determined	

Catering unit

No.	Existing Equipment	LPG use per year (kg)	Sum of kgCO ₂ eq	% of all emission	Replacement Technology	Efficiency to reduce GHG
1.	Stovetops	2,500	7,784	100%	Induction oven	50%
2.	Outdoor stovetops	Inc.	Inc.			
3.	Egg frying Stovetops	Inc.	Inc.			

*accounted for GHG emission of electricity

Innovation to reduce LPG use

Roy Jai Rak project (Mushroom)

No.	Existing Equipment	LPG use per year (kg)	Sum of kgCO ₂ eq	% of all emission	Replacement Technology	Efficiency to reduce GHG
1.	Mushroom steamer	2,297	7,152	100%	Biomass steamer	100%
2.	Autoclave	192	580		Cylindrical biomass burner	100%

Tissue culture factory

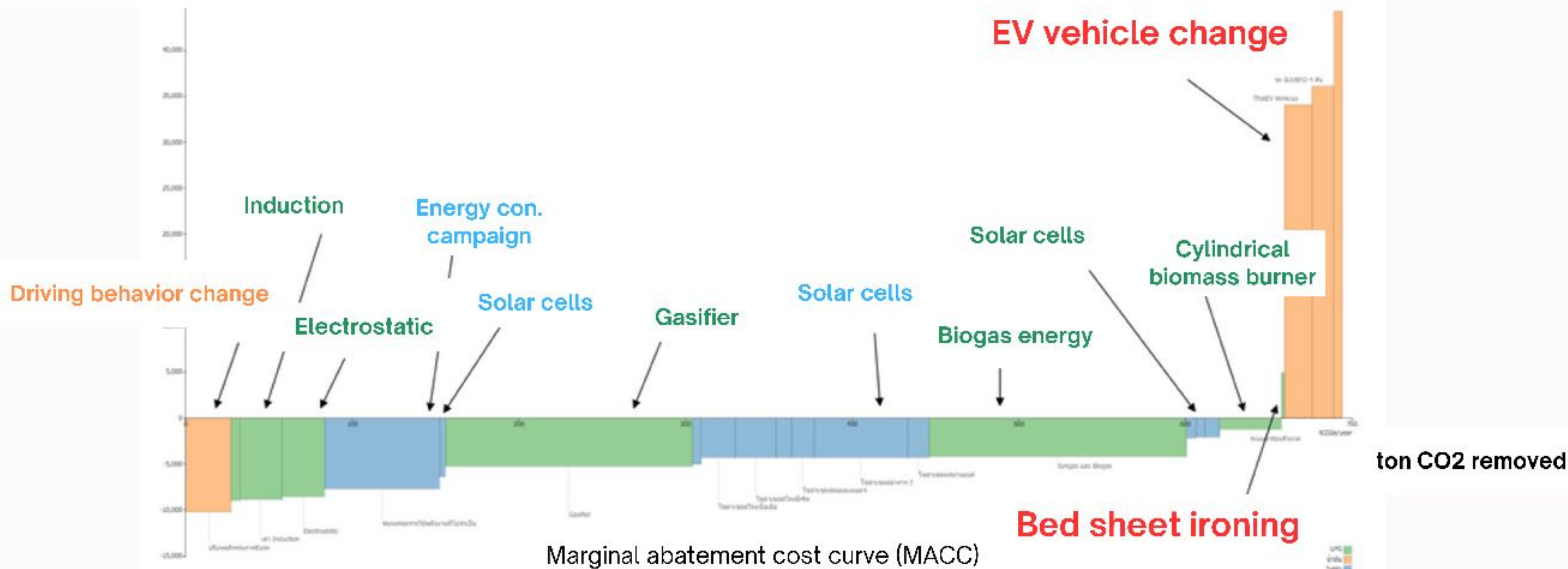
No.	Existing Equipment	LPG use per year (kg)	Sum of kgCO ₂ eq	% of all emission	Replacement Technology	Efficiency to reduce GHG
1.	Autoclave	1,963	6,110	100%	Cylindrical biomass burner	100%

*accounted for GHG emission of electricity

What shall we do first?

Things that can reduce the most GHG with minimum investment.

Price/ton CO2 removed



Plan for 2025



To do:

- Submit 5-year Net Zero pathway plan by 2026
- Do things that can be done with behavior change, first --> improve awareness
- Management to monitor consistently



Time for actions

1) Do

Already have
technology
installed

2) Ask

Technology
exists, but no
money to buy

2) Test

Technology
exists, but
need to adapt

3) Wait

No technology
available in the
market

KPI for MFLF 2025

An organization that can maintain the proposed Net Zero Pathway

1

Reduce GHG emission less than 4% from 2023

2

Reduce GHG emission less than 6.6% from 2023

3

Reduce GHG emission more than 6.6% from 2023

4

Reduce GHG emission more than 8% from 2023

5

Reduce GHG emission more than 10% from 2023

Thank You

