Julaluk Carmai, DPhil (Oxon)

รศ.ดร. จุฬาลักษณ์ ค้าไม้

Address: Automotive Safety and Assessment Engineering Program

The Sirindhorn international Thai-German Graduate School of Engineering (TGGS)

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Education & Qualifications

| 1998-2001 | Doctor of Philosophy (Mechanical Engineering) |
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| | University of Oxford, Hertford College, UK |
| 1996-1998 | Master of Philosophy (Manufacturing Engineering) |
| | University of Cambridge, Queens' College, UK |
| 1992-1995 | Bachelor of Engineering (Mechanical Engineering) |
| | University of Manchester, UK |

Research Interests

- Pedestrian and Motorcycle safety
- Application of finite element human model to impact biomechanics injury analysis
- Vehicle crashworthiness design and optimisation
- Metal foam and its application in Automotive and biomechanics
- Accident and injury reconstructions
- Application of finite element method to Mechanical system and product design

Current teaching Involvement

- Finite element methods in engineering
- Engineering Dynamics
- Linear Algebra (International course)
- Calculus II (International Course)
- Vehicle crash and human body simulation techniques (International Course)

Past teaching Involvement

- Continuum mechanics
- Engineering Elasticity
- Numerical methods in engineering
- Automatic Control
- Introduction to composite materials
- Metal forming analysis
- Manufacturing Technology (International course)
- Modelling and Simulation in Manufacturing Technology (International course)

Past research grants

Title

- Implementation of the constitutive equations of PET into finite element model for simulations of an injection stretch-blow moulding
- Development of a 3D finite element model for hot powder forging process
- Modelling of matrix-coated fibre composite component manufacturing processes
- Numerical analysis of hot powder forging under various initial density distributions and friction conditions
- Modelling of aluminium extrusion processes and die design
- Analysis of an optimum process condition for metal injection molding process for Stainless steel 316L
- Design and Analysis of high temperature forging die (Year 1)

Source

Faculty of Engineering KMITNB (Principal investigator)

National Metal and Material technology center (Principal investigator) The Thailand research fund , academic division (Principal investigator) Faculty of Engineering KMITNB (Principal investigator)

The Thailand research fund , Industrial division (co-researcher)

KMITNB (Principal investigator)

The Thai-German Institute (Principal investigator)

Title

 Design and Analysis of high temperature forging die (Year 2, continue project)

Integrated design and analysis of precision metal forming die

Study of the effects of preform design on forging process

Cold forging die design and analysis (Year 1)

 Optimization of forging die design using finite volume method

 Cold forging die design and analysis (Year 2 Continue project)

Analysis of Water tank storage

 Parametric study of fixture design for Head Gimbals Assembly process

 Development of finite element model to assist design of Ti-foam hip prosthesis

 Study of effects of vehicle-front shapes and impact speeds on post-crash pedestrian kinematics and injury mechanisms

 Determination of PTT Shuttle Bus for Drawing up Quality Standard Source

The Thai-German Institute (Principal investigator)

The Thai-German Institute (Principal investigator)

NSTDA (Principal investigator)

The Thai-German Institute (Principal investigator) KMUTNB (Principal investigator)

The Thai-German Institute
(Principal investigator)

SCG (Co-researcher)

NECTEC (Principal investigator)
(Hard disk cluster)

KMUTNB (Principal investigator)

The Mitsui Sumitomo Insurance Welfare Foundation (Principal investigator)

PTT public company ltd (Co-researcher).

Current research grants

Title

 Study of effects of rider hand grip force and postures on braking distance and rider falling characteristics

Development of CG-based bus design software

 Study of effect of Child-pillion sitting posture on post-motorcycle crash injury severity

 Development of Motorcycle Helmet for Pre-School Children Using Metal Foam Source

Faculty of Engineering KMUTNB (Principal investigator)

Department of Land Transport (co-researcher)

Thai Roads Foundations

The Science and Technology research grant (Principal investigator)
Thailand Toray Science Foundation

 Studies of motorcyclist and child pillion kinematics and injury mechanisms for improvement of VRU safety assessment methodologies Toyota Motor Corporation-Japan (Principal investigator)

Awards Scholarships & Prizes

1991-2001 The Royal Thai Government Scholarship

1999 A Zonta International Amelia Earhart Fellowship Award

1998 Runner up of the ABAQUS UK research student competition for the best technical paper

1995 Final year (1994/95) course prize (Best Achievement)

Professional Experiences and Activities

2014-Present Programme coordinator of Automotive Safety and Assessment Engineering, TGGS, KMUTNB

2014-Present ASEAN NCAP Technical Committee Member

2015 Chairperson of the Vehicle Safety and Testing Regulations session at the Automotive Summit hosted by

Thailand Automotive Institute

2015- Present Reviewer of Journal of Mechanical Science and technology, Springer

2012- Present Reviewer of SAE technical papers

2014 Organising Committee member of the ASEAN Automobile Safety Forum-II at Bangkok, Thailand

2014 Technical Committee member and Chairperson of Vehicle Safety Session at the 3rd Asia Automobile Institute Summit

(AAI Summit) hosted by Thailand Automotive Institute and Japan Automobile Research Institute

2013 Technical committee member of the 17th ASIA-PACIFIC Automotive Engineering Conference (APAC-17) hosted by the

Society of Automotive Engineering Thailand (TSAE)

| 2009-2014 | Associated Professor in the department of Production Engineering, Faculty of Engineering, KMUTNB |
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| 2007-2014 | Deputy head of Mould and Die Research and Development Centre, KMUTNB |
| 2004-2009 | Assistant Professor in the department of Production Engineering, Faculty of Engineering, |
| | King Mongkut's Institute of Technology North Bangkok |
| 2005-present | Patent representative for the Department of Intellectual Property, Thailand |
| 2004 | Guest lecturer Mahanakorn University |
| 2001-2004 | Lecturer in the department of Production Engineering, Faculty of Engineering, |
| | King Mongkut's Institute of Technology North Bangkok |
| 2002-2004 | The Thai German Graduate School Production Engineering Course Co-ordinator |
| 2001-2003 | Assistant to the head of department, student affairs |
| 2001-2004 | 2000 and 2001 Teaching assistant: Mechanical engineering laboratory (Stress analysis) for 3rd year undergraduate |
| | students of the Department of Engineering Science, University of Oxford |
| Summer 1999 | Co-ordinator for Headstart 1999 –a program offered by the Department of Engineering |
| | Science, University of Oxford to students placed through the engineering education scheme |
| 1998 and 1999 | Teaching assistant: Materials Laboratory for 2nd year undergraduate students of the |
| | Department of Engineering Science, University of Oxford |
| 1996 | Co-ordinator for the final year's short project on "Development of preti net based fault |
| | diagaonisis scheme for laboratory assembly system" Manufacturing Engineering and Management |
| | Division, University of Cambridge |

Invited Lectures Seminars and Training Courses

- Guest speaker: a training course: sheet metal forming in automotive industries using finite element methods, Technology
 Fair at King Mongkut's University of Technology Thonburi 29 January 2002
- Faculty of Engineering Seminar, King Mongkut's Institute of Technology North Bangkok, 2002
- Training course on finite element method at Brother Auto Parts Co.Ltd.
- Training course on Application of finite element method to Extrusion die design, MT-Alumet Co. Ltd.
- Training Course on Metal Forming Processes for lecturers from Laos, Thai-French Innovation centre
- Training course on finite element method at Rajamangala University of Technology Lanna

Consultancies

- Charoenlab Auto Part Co. Ltd. "Production of automotive parts"
- Thai Summit Auto Parts industry Co. Ltd. "Improvement of Chassis Design"
- Interoyal Engineering Co. ltd. "Finite element analysis of a cooling tower blade"

Publications

International Journal papers

- Carmai, J., Baik, K.H, Dunne, F.P.E., Grant, P.S., Cantor, B., 2002. Interface effects during consolidation in titanium alloy components locally reinforced with matrix-coated fibre composite. Acta Materialia, 50(20), pp. 4981-4993.
- Carmai, J., Dunne, F.P.E., 2003. Constitutive equations for densification of matrix-coated fibre composite during hot isostatic pressing. International Journal of Plasticity, 19(3), pp. 345-363.
- Carmai, J., Dunne, F. P. E., 2003. Simple model for consolidation of matrix-coated fibre composites. Materials Science and Technology 19, pp 919-924.
- Carmai, J., Dunne, F.P.E., 2004. Generalised constitutive equations for the densification of matrix-coated fibre composites.
 Materials Science and Technology 20,pp 478-484.
- Tanwongwan, W., Manonukul, A., Carmai, J., 2005. Effects of Powder Size and Initial Arrangement on Cold Compaction. The JSME international journal Series A 48(4) pp 376-380.
- Carmai, J., Dunne, F.P.E., 2005. A model for the consolidation of hexagonal array matrix-coated fibre composites. Modelling and Simulations in Materials Science and Engineering. 13, pp 1005–1014
- Jaisue, S., Carmai, J., Pitakthapanaphong, S, Dechjarern, S., 2008. 3D finite element analysis of metal flow in hot aluminium extrusion of T-shape profile with various offset pocket. Journal of Achievements in Materials and Manufacturing Engineering. 31 (2), pp 463-468.
- Tanwongwan, W., Carmai J.,2011. Finite element modelling of Titanium foam behaviour for dental application. Lecture Notes in Engineering and Computer Science 2192,1, pp. 2501-2506.

International Conference Proceedings

- Carmai, J., Dunne, F. P. E., Spence. J., 1998. The development of process models for superplastic ity. In Proceedings of the 13th ABAQUS UK user conference, Chester UK, 9-10 September.
- Dunne, F.P.E., Carmai, J., 2002. Interfacial effects in the consolidation of matrix coated fibre composites. In Proceedings
 of the Ninth International Symposium on Plasticity and its Current Applications (Eds A S Khan, O Lopez-Pamies), Plasticity
 '02, Aruba, NEAT Press, Maryland, USA.

- Carmai, J., Dunne, F. P. E., 2002. The development of process models for consolidation of titanium alloy coated silicon carbide fibre composites, In Proceedings of World Congress on Computational Mechanics, Vienna Austria, 7–12 July.
- Carmai, J., Dunne, F. P. E., 2002. A simple approach to modelling consolidation of matrix-coated fibre composites, In Proceedings of JSME/ASME international conference on materials and processing 2002, Honolulu, Hawaii, USA, 15-18 October
- Carmai, J. 2003. Finite element study of interfacial effects in the consolidation of matrix-coated fibre composites. In Proceedings of the 17th conference of mechanical engineering network of Thailand, Prachinburi Thailand, 15-17 October 2003.
- Tanwongwan, W., Otarawanna, S., Manonukul, A. and Carmai, J., Cold compaction of non-spherical particles. In Proceedings of the 4th International Conference on Physical and Numerical Simulation of Materials Processing, Shanghai, China, 17-20 May 2004.
- Asawapitayachote T., Carmai, J., Manonukul A., 2005. Finite element study of effects of a non–uniform initial density
 distribution on powder forging process. In Proceedings of JSME/ASME international conference on materials and
 processing 2005, Seattle, USA, 22-24 June 2005.
- Asawapitayachote T., Carmai, J., Manonukul A., 2006. Numerical analysis of powder forging under various initial density distributions and friction conditions. In Proceedings of the 9th International ESAFORM Conference on Material Forming 26-28 April, 2006, Glasgow UK.
- Carmai, J. Dunne, F.P.E, 2005. Analysis of consolidation of matrix-coated fibre composite by power law creep. In Proceedings of the 9th International ESAFORM Conference on Material Forming 26-28 April, 2006, Glasgow, UK.
- Naksakul P., Carmai J. and Manonukul A., 2012. Finite element analysis to assist design of an automated assembly
 machine. In the proceedings of the 4th International Data storage technology conference. 9-10 January 2012, Bangkok,
 Thailand.
- Kongsakul W., Carmai, J., 2014. Finite element analysis of pedestrian-city car collions to assis design of pedestrian-friendly front structure. Under review for the International Conference in Automotive Engineering, April 2014.
- Charoenthong S., Carmai, J., 2014. Finite element study of post crash kinematics and injury mechanisms of buspedestrian collisions. Under review for the International Conference in Automotive Engineering, April 2014.
- Kongsakul W., Carmai J., Chareonthong S., 2015, Finite Element study of effect of modified front-end structure with aluminium foam to reduce pedestrian injury, In Proceedings of the 24th International Technical Conference on the Enhanced Safety of Vehicles, Sweden, 8-12 June 2015.
- Putra I.P.A., Carmai J., Koetniyom S., Markert B., 2015, The Effects of Active Muscle Contraction into Pedestrian Kinematics and Injury during Vehicle Pedestrian Collision. In Proceedings of the 10th European LS-DYNA Conference, 15-17 June 2015, Germany
- Sharma N., Markert B., Carmai J., Koetniyom S., Effects of active muscle contraction on whiplash injury. In Proceedings
 of Applied Mathematics and Mechanics, Proceeding of Applied mathematics and mechanics, Joint DMV and
 GAMM(GESELLSCHAFT fur ANGEWANDTE MATHEMATIK und MECHANIK e.V.) Annual Meeting 2016.

National Refereed Conference Proceedings

- Tanwongwan, W., Carmai, J., Manonukul, A., 2003. 3D Finite element model of hot powder forging process. In Proceedings of the 17th conference of mechanical engineering network of Thailand, Prachinburi Thailand, 15-17 October 2003.
- Chaikittiratana A., Carmai J., Keudsakul, S., 2003. Finite element modeling of the PET injection stretch blow moulding process using hyperelastic material law. In Proceedings of the 17th conference of mechanical engineering network of Thailand, Prachinburi Thailand, 15-17 October 2003.
- Tanwongwan, W., Otarawanna, S., Manonukul, A., Carmai, J., 2004. Effects of Particle Shape on Metal Powder Compaction Process. In first national conference on metal forming technology. Bangkok, Thailand, 1-8 January 2004.
- Carmai, J., 2004. Development of a constitutive consolidation model for hexagonal array packing of matrix-coated fibre composites. In Proceedings of The 8th Annual National Symposium on Computational Science and Engineering, Suranaree University of Technology, Nakhorn Ratchasima, Thailand, 21-23 July 2004.
- Chaikittiratana A., Carmai J., Keudsakul, S., 2004. Visco-hyperelastic finite element modelling of the PET injection stretchblow moulding process. In Proceedings of The 8th Annual National Symposium on Computational Science and Engineering, Suranaree University of Technology, Nakhorn Ratchasima, Thailand, 21-23 July 2004.
- Otarawanna, S., Manonukul, A., Carmai, J. 2004. Finite Element Modelling of P/M Die Compaction Process. In Proceedings of The Third Thailand Materials Science and Technology Conference, Bangkok, Thailand, 10-11 August 2004.
- Otarawanna, S., Manonukul, A., Carmai, J., 2004. Modelling of Metal Powder Compaction using the modified Drucker-Prager Cap Model. In the Proceedings of the 18th conference of mechanical engineering network of Thailand, Khonkaen Thailand, 19-21 October (2004).
- Tanwongwan, W., Manonukul, A., Carmai, J., 2005. Cold compaction of different metal powder arrangement. In Proceedings of The 9th Annual National Symposium on Computational Science and Engineering, Faculty of Science, Mahidol UniversityThailand, 23-25 March 2005.

- Tanwongwan, W., Manonukul, A., Carmai, J., 2005. Effects of powder size on cold compaction of stainless steel 316L. In Proceedings of The 9th Annual National Symposium on Computational Science and Engineering, Faculty of Science, Mahidol UniversityThailand, 23-25 March 2005.
- Jaisue, S., Carmai, J., Pitakthapanaphong, S., Dechjarern, S., 2005. Finite element study of effect of offset pockets on metal flow in aluminium extrusion. In the Proceedings of the 19th conference of mechanical engineering network of Thailand, Phuket, Thailand, 19-21 October 2005.
- Otarawanna, S., Tanwongwan, W., Manonukul, A. and Carmai, J., 2005. Modelling of Powder with internal pores. In the Proceedings of the 19th conference of mechanical engineering network of Thailand, Phuket, Thailand, 19-21 October 2005.
- Tanwongwan, W., Manonukul, A. and Carmai, J., 2005. Effects of Experimental Distribution of Powder Size on Cold Compaction. In the Proceedings of the 19th conference of mechanical engineering network of Thailand, Phuket Thailand, 19-21 October 2005.
- Prachprayoon, P ,Dechjarern, S, and Carmai J., 2007. Extrusion Die Design Using Finite Element Method. In the Proceedings of the 21st conference of mechanical engineering network of Thailand, Phuket, Thailand, 17-19 October 2007.
- Tanwongwan, W., and Carmai, J., 2009. Finite Element Model for Hot Powder Forging of an Axisymmetric Part. In the Proceedings of the 23st conference of mechanical engineering network of Thailand, Chiangmai, Thailand, 4-7 November 2009.
- Promkaew N, Carmai J., 2009. Influences of the die geometric parameters on metal flow during hot forging process. In the Proceedings of the 23rd conference of mechanical engineering network of Thailand, Chiangmai, Thailand, 4-7 November 2009.
- Naksakul P., Carmai J. and Manonukul A., 2011. Parametric analysis of fixture for Head Gimbal Assembly Process. In the Proceedings of Industrial Engineering Network, 20-21 October 2011.
- Promkaew N, Carmai J., 2011. Numerical Study of effects of design and process parameters on cold forging of axisymmetric part. In the Proceedings of the 25th conference of mechanical engineering network of Thailand, Krabi, Thailand, 19-21 October 2011.
- Waiwong A, Carmai J., 2012. Simulation of Titanium foam forging to produce implant components. In the Proceedings
 of the 26th conference of mechanical engineering network of Thailand, Chaingmai, Thailand, 2012.

Book Contributions

- Carmai, J., Dunne, F.P.E., Derby, B., 1999. Modelling the consolidation of matrix coated fibre composites. In Synthesis of Lightweight Metals III, (Eds. Froes, F.H., Ward-Close, C.M., McCormick, P.G., Eliezer, D.) The Minerals, Metals and Materials Society, Pennsylvania, USA, pp247-254.
- Carmai, J., Dunne, F.P.E., 2001. Micromechanical models for creep in the consolidation of composites. In IUTAM Symposium on Creep in Structures (Eds. Murakami, S., Ohno, N.), Kluwer, The Netherlands.
- Carmai, J., Dunne, F. P. E., 2004. Manufacture of ceramic fibre metal matrix composites: Processes and Modelling. In metal and ceramic composites (Eds. Cantor, B., Dunne, F., Stone, I.), Chapter 11, 178-200, Institute of Physics, London.
- Carmai, J., Tongpadungroj P., 2008. Automatic Control, King Mongkut's University of Technology North Bangkok.