

# NITRILE GLOVES

## SULFUR-FREE, ACCELERATOR-FREE

### Key Features

Free from latex proteins, minimizing risk of Type I immediate hypersensitivity reaction. Formulated without accelerators, minimizing risk of Type IV Delayed Allergic Contact Dermatitis. Softer and more comfortable. Glove will maintain the softness on natural or accelerated aging.

### Product Information

#### Material

Carboxylated Acrylonitrile Butadiene Latex

#### Type

Sulfur-free, Accelerator-free, Powder-free, Latex-free, Non-Sterile

#### Design

Ambidextrous, Fingertip Textured, Beaded Cuff, Polymer Coated

#### Size

XS S M L XL

#### Color

Blue or as requested

#### Applications

Food Processing, Laboratory, Electronics, Cosmetics  
Garage, Cleaning, Gardening, General Purpose

#### Storage

Store at temperature less than 40 °C. Avoid excessive heat. Keep dry. Open box should be shielded from direct sunlight, fluorescent lighting, X-ray, moisture and ozone.



# NITRILE GLOVES

## SULFUR-FREE, ACCELERATOR-FREE



Food



Cosmetics



Cleaning



Gardening



Garage



Laboratory



Electronics



### Dimension (Length and Thickness)

Dimension	Specification			Results
	ISO 11193-1: 2020	EN 455-2: 2015	ASTM D6319-19	
Length (mm)	Min 220 mm (XS-S), Min 230 mm (M-XL)	Median $\geq$ 240 mm	Min 220 mm (XS-S), Min 230 mm (M-XL)	$245 \pm 2$
Single Wall Thickness (mm)	Smooth: Min 0.08 mm Textured: Min 0.11 mm	-	Min 0.05 mm	$0.10 \pm 0.02$

### Tensile Testing

#### ISO 11193-1: 2020 (Specimen: ISO 37 Type 2)

Properties	ISO 11193-1 Specification	Before Aging	After Aging 100 °C, 22 hours	After Aging 70 °C, 7 days
Force at break (N)	Before aging $\geq$ 7 N After aging $\geq$ 6 N	$14.9 \pm 1.4$	$15.6 \pm 2.7$	$15.2 \pm 3.0$
% Elongation at break	Before aging $>$ 500% After aging $>$ 400%	$517 \pm 7$	$535 \pm 20$	$541 \pm 20$

#### EN 455-2: 2015 (Specimen: ASTM D412-D)

Properties	EN455-2 Specification	Before Aging	After Aging 100 °C, 22 hours	After Aging 70 °C, 7 days
Force at break (N)	Before aging $\geq$ 6 N After aging $\geq$ 6 N	$10.2 \pm 2.2$	$13.6 \pm 1.0$	$13.4 \pm 0.3$
% Elongation at break	Before aging $>$ 500% After aging $>$ 400%	$555 \pm 18$	$543 \pm 6$	$591 \pm 10$

#### ASTM D6319-19 (Specimen: ASTM D412-C or ISO 37 Type 1)

Properties	ASTM D6319-19 Specification	Before Aging	After Aging 100 °C, 22 hours	After Aging 70 °C, 7 days
Tensile strength (MPa)	Before aging $>$ 14 MPa After aging $>$ 14 MPa	$31.1 \pm 1.8$	$30.8 \pm 4.6$	$32.5 \pm 1.1$
% Elongation at break	Before aging $>$ 500% After aging $>$ 400%	$569 \pm 25$	$567 \pm 26$	$587 \pm 11$

### Co-research collaboration between

#### National Metal and Materials Technology Center

114 Thailand Science Park, Paholyothin Rd., Klong 1, Klongluang, Pathumthani 12120 Tel. 662 564 6500

#### BASF (Thai) Limited

23<sup>rd</sup> Fl. Emporium Tower, 622 Sukhumvit 24 Rd., Klongton, Klongtoey, Bangkok 10110 Tel. 662 624 1999